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▶▶▶ **PRINTING INSTRUCTIONS**

Instructions for Printing onto Dark Colored Textiles with FOREVER Ink-Jet Dark



▶▶▶ **IMPORTANT!**

Suitable for Ink-Jet Printers only!

Recommended for 100% Cotton and some light colored Polyester fabrics. Always pre-test on any fabrics.

▶▶▶ **PRINT SETTINGS**

- ▶ **Image Mode: No Mirror Image**
- ▶ **Feeding: Manual**

▶▶▶ **TRANSFER SETTINGS** Not suitable for application with hand irons.

	AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS
PRESSURE	5 bar (70 PSI)	High/maximum
TEMPERATURE	177° - 200° C (350° - 390° F)	177° - 200° C (350° - 390° F)
TIME	20 - 30 seconds	30 - 40 seconds

▶▶▶ **TRANSFER APPLICATION**

- ▶ Print your design on **FOREVER Ink-Jet Dark (NOT in mirror image)** and cut out the contours. (For open images or lettering use a plotter with an optical eye function).
- ▶ Peel the carrier paper off and place the transfer on the T-shirt.
- ▶ Cover the design with the Anti-stick silicone paper.
- ▶ Press for 20 to 40 seconds respectively.
- ▶ Peel off the Anti-stick silicone paper.
- ▶ For a softer touch stretch the garment width-wise and length-wise while transfer is still hot.

▶▶▶ **WASHING**

- ▶ **Up to 40° C (104° F)** (cold wash cycle). Do not use bleach. Do not tumble dry.

▶▶▶ **IRONING**

- ▶ **Iron from back side or cover with Anti-stick silicone paper.**



Regional Phone Numbers:
North East: 1-800-257-8226
South East: 1-800-537-4606

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West: 1-800-252-7767
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