

Nazdar® 517 Series Digital Inkjet Inks are designed to facilitate excellent performance across a range of head technology due to the specialized development and production techniques used by Nazdar®. This promotes exceptional performance on Xaar 128/126/Proton 35pl, Spectra Galaxy/Nova 128, Seiko 510 35pl and Konica Minolta 42pl print heads amongst others.

Primary Features & Substrates

Features

- Breadth of compatible hardware
- Additional Magenta and Yellow options for alternative “red” gamut.
- Highest quality pigments and resins give vibrancy and color intensity when printed.
- Long term exterior performance with proven resistance to the effects of UV degradation and color fading.
- Excellent adhesion and flexibility on most digital inkjet media.
- Manufacturer’s warranty available*
Conditions apply, please see below.

Substrates

- Self-Supporting flexible and pressure sensitive vinyl.
- Banner Material
- Blue back paper
- Backed mesh

Adhesion and compatibility should always be tested as this can be age and substrate manufacturer dependent.

Ink Handling

All personnel handling these products must wear gloves and eye protection. Clean up all spills immediately. If ink does come in contact with skin, wipe ink off with a clean, dry cloth (do not use solvent or flush solution). Wash the affected area with soap and water. Consult the Nazdar® [517 Series Material Safety Data Sheet](#) for further instructions and warnings.

Ink Changeover

Recommended change over procedures available on request.

Clean Up

Use item number LWSPZS2SFF for the most effective cleanup of ink spills and cleaning of jet assemblies. Avoid contact with skin. Wear

approved safety glasses and appropriate gloves when using Maintenance Solutions. Consult MSDS for further safety precautions.

Storage/Shelf Life

Storage and transportation of ink and cleaning solutions should be carried out between 5° - 25°C (41° - 77°F). Ink and cleaning solutions should always be kept away from heat, sparks, and flames. If stored or transported at a different temperature, the ink should be allowed to reach room temperature before calibration or printing. This may have an adverse effect on performance and will affect any warranties given by Nazdar®.

Recommended shelf life of this product is 15 months from the date of manufacture when stored under preferred conditions.

Ink Performance Outdoor Durability

Nazdar® 517 Series Inks are designed for maximum outdoor resistance to color fade and chemical attack caused by the combined effects of UV degradation and environmental pollution.

Each color is formulated with durable long-term outdoor pigments. When Nazdar® 517 Series Inks are used with proper color management, color variance of the original print density will be minimal over a period of 24 months for vertical outdoor exposure.

To ensure the color properties of Nazdar® LWS517 Series inks do not change during outdoor exposure, it is important to use proven substrates (flexible vinyls and pressure sensitive vinyls) that do not “yellow” or vary from their original white cast when exposed outdoors. All Nazdar® 517 Series Inks are formulated for maximum adhesion to an extensive range of unsupported and pressure sensitive vinyls. Always pretest for acceptable adhesion prior to production.

Environmental Operating Parameters

Temperature:

- 66 ° F – 80 ° F [19 ° C – 27 ° C]

Humidity:

- Optimum: 40% - 60% (non-condensing)
- Operational: 30% - 70% (non-condensing)

Nazdar Quality Statement

Nazdar® stands behind the quality of this product. Nazdar® cannot, however, guarantee the finished results because Nazdar® exercises no control over individual operating and production procedures. While technical information and advice on the use of this product is provided in good faith, the user bears sole responsibility for selecting the appropriate product for their end use requirements. Users are also responsible for testing to determine that our product will perform as expected during the printed item's entire life cycle from printing, post print processing, and shipment to end use. This product has been specially formulated for digital printing, and it has not been tested by any other method. Any liability associated with the use of this product is limited to the value of the product purchased from Nazdar®.

Based on information from our raw material suppliers, these products are formulated to contain less than 0.06% lead. If exact heavy metal content is required, independent lab analysis is recommended.

*Terms and conditions apply. For further details please contact your Nazdar® dealer or our offices directly.

**Pallet quantities may vary depending on destination. Please consult a local Nazdar® office for exact quantities.

All Trademarks Recognized

Validated Equipment

Nazdar® 517 Series Inks are designed for use in the following printheads:

- Xaar 128/126 and Proton 35pl
- Spectra Galaxy/Nova 128
- Seiko 510 35pl
- Konica Minolta 42pl

Manufacturers Product Offering

All colors listed in the table below are available in 1 and 5 liter containers. All flush solutions are available in 1 and 5 liter containers. Contact your Nazdar distributor for product availability and offering.

Inks

Item Number	Color
LWS517CY	Cyan
LWS517MA	Magenta
LWS517YE	Yellow
LWS517KK	Black
LWS517CL	Light Cyan
LWS517ML	Light Magenta
LWS517YL	Light Yellow
LWS517KL	Light Black
LWS517LMR	Red Shade Light Magenta
LWS517MR	Red Shade Magenta
LWS517YV	Vivid Yellow

Flush

Item Number	Color
LWSPZS2SFF	PZ-S2 Flush Solution

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Digital Solvent Inkjet