

ADDITIVE	WHEN TO USE	HOW MUCH TO USE	WATCH FOR
RE365 Reducer/Thinner	To lower ink viscosity to improve flow.	Up to 10% in 2% increments	Improper cure, loss of adhesion, absorption in porous substrate.
CARE99 Photoinitiator	Poor ink adhesion and rub. Or when > 5% reducer added to ink.	Up to 3% in ½% increments.	Ink film properties. Cost.

Note: Pretest any additions prior to production run.

Nazdar® stands behind the quality of this product. Nazdar® cannot, however, guarantee the finished results because Nazdar® exercises no control over individual operating conditions and production procedures. While technical information and advice on the use of this product is provided in good faith, the User bears sole responsibility for selecting the appropriate product for their end-use requirements. Users are also responsible for testing to determine that our product will perform as expected during the printed item's entire life-cycle from printing, post-print processing, and shipment to end-use. Any liability associated with the use of this product is limited to the value of the product purchased from Nazdar®.

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