

The WM2 series is a Metallic Ink system that uses the latest in water based technology. The WM2 series utilizes pigment and binder technology that will exhibit a brilliant metallic effect.

APPLICATION AND USE

Substrates

Paper, Paperboard, and various films.

Anilox

Higher cell volumes produce better metallic effects. For solids use a 200-400 lpi 5-8 bcm, fine type 300-500 lpi 4-5 bcm.

Plates

This ink Series is compatible with most WB Flexo plates on the market.

Printing

This ink series is formulated to be press ready. Thoroughly mix the ink prior to printing.

Clean Up

Use NWC20 EZR Cleaner

Storage and Handling

WM2 Series Metallic Ink is formulated to be press ready.

Thoroughly mix the ink prior to printing.

Maintain ink temperature at 65°-90°F (18°-32°C) for optimum print performance.

Proper personal protection equipment is required when handling this material. Please consult MSDS for details on proper handling of this material.

Ink taken from the press should not be returned to the original container; store separately to avoid contaminating unused ink.

Additives

Do not add any additives (ammonia, stabilizer or pH adjuster) to the ink without consulting a Nazdar technical representative.

Use water to adjust viscosity if needed.

Performance Verification

After press/job set up is complete, inspect a portion of the printed web for all applicable and specified properties.

These properties include but are not limited to: cure, adhesion, mar and rub resistance, product resistance and gloss. These tests should be performed prior to beginning the full production run.

Shelf Life

Six months (Unopened containers). Please consult Shelf Stability from Date of Manufacture at [Shelf Life Statement](#) for other container sizes, fluorescents & metallics.

PRODUCT OFFERING

Stock No.	Metallic Printing Colors
WM2871B1	WM2 871 GOLD
WM2872B1	WM2 872 GOLD
WM2873B1	WM2 873 GOLD
WM2874B1	WM2 874 GOLD
WM2875B1	WM2 875 GOLD
WM2876B1	WM2 876 GOLD
WM2877B8	WM2 BRIGHT SILVER
60031486WM	WB SHRINK 877 SILVER

Stock No.	Extenders and Cleaners
WM2010B8	WM2 METALLIC EXTENDER
NWC20	EZR Cleaner

Nazdar® stands behind the quality of this product. Nazdar® cannot, however, guarantee the finished results because Nazdar® exercises no control over individual operating conditions and production procedures. While technical information and advice on the use of this product is provided in good faith, the User bears sole responsibility for selecting the appropriate product for their end-use requirements. Users are also responsible for testing to determine that our product will perform as expected during the printed item's entire life-cycle from printing, post-print processing, and shipment to end-use. Any liability associated with the use of this product is limited to the value of the product purchased from Nazdar®.

Nazdar - World Headquarters

8501 Hedge Lane Terrace, Shawnee, KS 66227-3290 USA
 Toll Free US: +1 866.340.3579
 Tel: +1 913 422 1888
 E-mail: NazdarOrders@nazdar.com
 Technical Service Email: InkAnswers@Nazdar.com

Nazdar Limited - EMEA

Battersea Road, Heaton Mersey, Stockport, England SK4 3EE
 Tel: +44 161 442 2111
 Technical Service Email: technicalservicesuk@nazdar.com