SIP1558 FM Pearl Glitter Specialty Effect is added to solvent-based and UV-curable screen printing ink systems to provide a high sparkle effect especially under directional lighting or in sunlight.

While technical information and advice on the use of this product is provided in good faith, the User bears sole responsibility for selecting the appropriate product for their end-use requirements. Reference the 'Quality Statement' at the end of this document.

**User Information**

**Mesh**

60-110 tpi (24-45 tpcm) monofilament polyester mesh for most applications

**Preparation and Printing**

The SIP1558 FM Pearl Glitter is intended to be used with mixing clear or metallic mixing clear. Consult the Technical Data Sheet of the ink series to determine printing requirements.

Mix up to 10% powder by weight depending on the ink system, mesh count, adhesion, cure, and desired effect. Test adhesion properties when determining pigment load.

Solvent Based Screen Inks: the SIP1558 FM Pearl Glitter is compatible with most Nazdar solvent based screen inks.

UV Screen Inks: due to the coarse mesh count required for printing the SIP1558 FM Pearl Glitter, only High Performance UV Screen Inks are recommended to use such as the Nazdar UV Ink Series: PowerPrint® 1600, PowerPrint® Plus 1800, PowerPrint® Banner 1900, 4200, and 3600.

Note: Cure, adhesion, and intercoat adhesion testing must be carried out prior to production.

**Storage**

Close tightly and store in a dry area.

**Handling**

Inhalation is the primary route of exposure and irritation with powders. Therefore, it is recommended that all personnel mixing and handling these products minimize the creation of dust. Consult the FM Pearl Glitter Safety Data Sheet for further instructions and warnings.

**Color Card Materials**

Special Effects Color Card (CARDSPI): provides screen printed samples and visual reference of the SIP1558 Glitter

**Packaging / Availability**

Available in one-pound containers.

**Nazdar Quality Statement**

Nazdar stands behind the quality of this product. Nazdar cannot, however, guarantee the finished results because Nazdar exercises no control over individual operating conditions and production procedures. While technical information and advice on the use of this product is provided in good faith, the User bears sole responsibility for selecting the appropriate product for their end-use requirements. Users are also responsible for testing to determine that our product will perform as expected during the printed item's entire life-cycle from printing, post-print processing, and shipment to end-use. This product has been specially formulated for screen printing, and it has not been tested for application by any other method. Any liability associated with the use of this product is limited to the value of the product purchased from Nazdar.

**Nazdar Ink Technologies**

**Offices Worldwide**

**Nazdar Ink Technologies** - World Headquarters
8501 Hedge Lane Terrace
Shawnee, KS 66227-3290 USA
Toll Free US: 866-340-3579
Tel: +1 913-422-1888
Fax: +1 913-422-2296
E-mail: NazdarOrders@nazdar.com
Technical Support E-mail: InkAnswers@nazdar.com

**Nazdar Limited** – EMEA
Barton Road, Heaton Mersey
Stockport, England SK4 3EG
Tel: + (44) 0-161-442-2111
Fax: + (44) 0-161-442-2001
UK Technical Service E-mail: technicalservicesuk@nazdar.com

**Nazdar** – Asia Pacific
11 Changi North Street 1 #03-03/04
Singapore 498823
Tel: +65-63854611
Fax: +65-65433690
E-mail: aspac@nazdar.com