

The UV Flexo Metallic Ink Series is an ink system which offers high brilliance and good printability.

**APPLICATION AND USE**

**Substrates**

Paper, Paperboard, and various films.

**Clean Up**

Use NWC10 EZ Cleaner

**Storage and Handling**

These inks are formulated to be press ready. Thoroughly mix the ink prior to printing.

Maintain ink temperature at 65°-90°F (18°-32°C) for optimum print and cure performance.

To prevent premature cure or gelling, keep away from heat, flame and direct light sources.

Proper personal protection equipment is required when handling this material. Please consult MSDS for details on proper handling of this material.

Ink taken from the press should not be returned to the original container; store separately to avoid contaminating unused ink.

**Performance Verification**

After press/job set up is complete, inspect a portion of the printed web for all applicable and specified properties.

These properties include but are not limited to: cure, adhesion, mar and rub resistance and product resistance.

These tests should be performed prior to beginning the full production run.

**Fade Resistance**

UV Flexo Metallic Ink is designed for interior applications only.

**Shelf Stability**

The UV Flexo Metallic Ink Series in unopened containers will have a minimum of 3 months shelf stability. Although useable after 3 months, some loss of brilliance may occur.

**Benzophenone**

These inks are formulated without benzophenone.

**PRODUCT OFFERING**

Stock No.	Metallic Printing Colors
699402UM	UV Flexo 876 Gold
699424UM	UV Flexo 872 Gold
699425UM	UV Flexo 873 Gold
699426UM	UV Flexo 874 Gold
699427UM	UV Flexo 871 Gold
699428UM	UV Flexo 875 Gold
699429UM	UV Flexo 877 Silver
699430UM	UV Flexo 877 Silver 2
60028294UM	UV Flexo Shrink Silver

Stock No.	Additives
CARE 86	UV Initiator
RE393	UV Reducer

Stock No.	Cleaner
NWC10	EZ Cleaner

Nazdar® stands behind the quality of this product. Nazdar® cannot, however, guarantee the finished results because Nazdar® exercises no control over individual operating conditions and production procedures. While technical information and advice on the use of this product is provided in good faith, the User bears sole responsibility for selecting the appropriate product for their end-use requirements. Users are also responsible for testing to determine that our product will perform as expected during the printed item's entire life-cycle from printing, post-print processing, and shipment to end-use. Any liability associated with the use of this product is limited to the value of the product purchased from Nazdar®.

**Nazdar - World Headquarters**

8501 Hedge Lane Terrace, Shawnee, KS 66227-3290 USA  
 Toll Free US: +1 866.340.3579  
 Tel: +1 913 422 1888  
 E-mail: custserv@nazdar.com  
 Technical Service Email: InkAnswers@Nazdar.com

**Nazdar Limited - England**

Barton Road, Heaton Mersey, Stockport, England SK4 3EG  
 Tel: +44 161 442 2111  
 Technical Service Email: technicalservicesuk@nazdar.com