

ADDITIVE	WHEN TO USE	HOW MUCH TO USE	WATCH FOR
RE365 Reducer/Thinner	To lower ink viscosity to improve flow.	Up to 10% in 2% increments	Improper cure, loss of adhesion, absorption in porous substrate.
CARE99 Photoinitiator	Poor ink adhesion and rub. Or when > 5% reducer added to ink.	Up to 3% in ½% increments.	Ink film properties. Cost.

Note: Pretest any additions prior to production run.

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