

<b>Description</b>	NW14302 is a uniquely formulated general purpose waterbased adhesive for packaging, and paper converting, and cup assembly applications. It exhibits good tack and adhesion												
<b>Substrates</b>	Pressure sensitive vinyl, paper and board.												
<b>Properties</b>	<table><tr><td><b>Target Viscosity</b></td><td>2000 +/- 500 cps @ 72F</td></tr><tr><td><b>Appearance</b></td><td>White in color</td></tr><tr><td><b>pH</b></td><td>4-6</td></tr><tr><td><b>Solids</b></td><td>50 +/- 3%</td></tr><tr><td><b>Drying</b></td><td>Sufficient volumes of warm air, medium or short wave I.R.</td></tr><tr><td><b>Shelf Life</b></td><td>6 months (Unopened containers)</td></tr></table>	<b>Target Viscosity</b>	2000 +/- 500 cps @ 72F	<b>Appearance</b>	White in color	<b>pH</b>	4-6	<b>Solids</b>	50 +/- 3%	<b>Drying</b>	Sufficient volumes of warm air, medium or short wave I.R.	<b>Shelf Life</b>	6 months (Unopened containers)
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<b>Application Suggestions</b>	An anilox with a BCM range of 5.0 - 10.0 is suggested for flexo applications.												
<b>Performance Verification</b>	After press/job set up is complete, inspect a portion of the printed web for all applicable and specified properties. These properties include but are not limited to: cure, adhesion and bond strength. These tests should be performed prior to beginning the full production run.												
<b>Clean Up</b>	Clean product with warm water or warm water/soap. For difficult to remove dried adhesive, use polar solvents ( alcohols or ketones) or environmentally friendly solvents												
<b>Storage and Handling</b>	Proper personal protection equipment and adequate ventilation are required when handling this material. Please consult MSDS for details on proper handling of this material. The product should be mixed prior to use.												

*Nazdar® stands behind the quality of this product. Nazdar® cannot, however, guarantee the finished results because Nazdar® exercises no control over individual operating conditions and production procedures. While technical information and advice on the use of this product is provided in good faith, the User bears sole responsibility for selecting the appropriate product for their end-use requirements. Users are also responsible for testing to determine that our product will perform as expected during the printed item's entire life-cycle from printing, post-print processing, and shipment to end-use. Any liability associated with the use of this product is limited to the value of the product purchased from Nazdar®.*

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