

Description	OP1022 is a solvent-free, UV curable general purpose coating. This product exhibits excellent adhesion to paper and some treated film stocks. It exhibits excellent flow, wet out, and leveling. It is recommended for use with solvent base, UV curable and water base inks to provide a good overall set of properties to labels. The product has good scuff, excellent chemical resistance, good water resistance, and a very high gloss.	
Substrates	Pressure sensitive coated papers, vinyl's, top coated and print treated polyester, BOPP films, polyethylene, polystyrene and paper & board stocks	
Properties	Target Viscosity	250 - 300 cps @77°F
	Cure	450+ ft/min 300W/in Hg lamp
	Gloss	85+ (60°)
	Rub	1000+ Sutherland Rubs (4 LB Weight)
	Resistance	Solvent and Water
	Appearance	Milky Liquid
	Shelf Life	6 months (Unopened containers)
	Benzophenone (BP)	This product is formulated with Benzophenone.
	BP Free Alternative	Not available
Application Suggestions	An anilox with a BCM range of 4-6 is suggested for flexo applications, although in certain cases a courser anilox may be needed to provide higher gloss. It is necessary to thoroughly coat the paper fibers or film. To achieve good cross hatch tape adhesion	
Performance Verification	After press/job set up is complete, inspect a portion of the printed web for all applicable and specified properties. These properties include but are not limited to: cure, adhesion, mar and rub resistance, product resistance, gloss, and coefficient of friction. These tests should be performed prior to beginning the full production run.	
Clean Up	Use NWC10 EZ Cleaner or suitable solvent.	
Storage and Handling	Proper personal protection equipment and adequate ventilation are required when handling this material. Please consult MSDS for details on proper handling of this material. This product should be stored in a sealed container away from heat, flame and should not be exposed to any direct light source. Otherwise, premature cure or gel could occur. The product should be mixed prior to use.	

Nazdar® stands behind the quality of this product. Nazdar® cannot, however, guarantee the finished results because Nazdar® exercises no control over individual operating conditions and production procedures. While technical information and advice on the use of this product is provided in good faith, the User bears sole responsibility for selecting the appropriate product for their end-use requirements. Users are also responsible for testing to determine that our product will perform as expected during the printed item's entire life-cycle from printing, post-print processing, and shipment to end-use. Any liability associated with the use of this product is limited to the value of the product purchased from Nazdar®.

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