WV SERIES
WV9000 WB FLEXO SOFT FEEL CTG

14Description

WV9000 is a dull coating designed to have a soft suede finish with good stability.

Substrates

Paper and paperboard products.

Properties

Target Viscosity	22 - 26 sec @ 72°F with #3 Zahn
Gloss	≤5 (60°)
Rub	100 cycles face to face with 4# weight
VOC	1.6%
Solids	35% ±2%
Other	Block Resistance face to face 2psi / 16HRS @ 120°F. Complete release.
Drying	Sufficient volumes of warm air, medium or short wave I.R.
Shelf Life	6 months (Unopened containers)

Application Suggestions

An anilox with a BCM range of 5.0 - 10.0 is suggested for flexo applications, with a reverse angle doctor blade.
This product is formulated to be press ready and can be printed over Nazdar® Rotary Screen, UV Flexo and Water Base Flexo inks.

Performance Verification

After press/job set up is complete, inspect a portion of the printed web for all applicable and specified properties. These properties include but are not limited to: cure, adhesion, mar and rub resistance, product resistance, gloss, and coefficient of friction. These tests should be performed prior to beginning the full production run.

Clean Up

Use NWC10 EZ Cleaner.

Storage and Handling

Proper personal protection equipment and adequate ventilation are required when handling this material. Please consult MSDS for details on proper handling of this material.
This product should be stored tightly covered at temperatures between 65°- 90°F (18°- 32°C).
The product should be mixed prior to use.

Nazdar - World Headquarters
8501 Hedge Lane Terrace, Shawnee, KS 66227-3290 USA
Toll Free US: +1 866.340.3579
Tel: +1 913 422 1888
E-mail: custserv@nazdar.com
Technical Service Email: InkAnwers@Nazdar.com

Nazdar Limited - England
Barton Road, Heaton Mersey. Stockport, England SK4 3EG
Tel: +44 161 442 2111
Technical Service Email: technicalservicesuk@nazdar.com